### PRESSURIZED ALKLINE ELECTROLYZER

### **Advantages**

#### • Low energy consumption

Higher current density and lower electrolysis energy consumption in a more efficient process of electrolysis with high activity electrodes and low resistance membranes.

#### • High adability

Wide range and fast speed of power adjustment for a higher accommodation proportion of renewable energy and better adaptability to hydrogen production applications from wind and solar energy.

#### High reliability

Selected electrodes passing the 5,000 hours stress test for an annual attenuation rate of less than 1%;

Simulation for improved structure and uniformity of flow/temperature fields of electrolyzers to tackle the risk of local overheating;

New sealing waterline design of the bipolar plate to address the leakage risk caused by local creep and thinning of gaskets;

High-precision assembly process of the electrolyzers for better consistency, namely less differences among various equipment in the hydrogen production cluster, and more precise control over the cluster.

### Technical specifications

# SANY supported by Putzmeister

# **5000 HOURS**

Accelerated stress tes

4.3kWh/Nm<sup>3</sup>

20% ~ 110%



NAME	E-200	E–500	E-1000	E-1200	E–1500	E-2000
Hydrogen production capacity (Nm³/h)	200	500	1000	2000	1500	2000
DC power consumption (kWh/Nm³)	≪4.3	≪4.3	≪4.3	≤4.3	≪4.4	≪4.4
Maximum operating pressure (MPa)	3.2	3.2	1.8	1.8	1.8	1.8
Operating temperature (°C)	90±5	90土5	85±5	85±5	85±5	85±5
Crude hydrogen purity	≥99.8%	≥99.8%	≥99.8%	≥99.8%	≥99.8%	≥99.8%
Hydrogen purity after purification	≥99.999%	≥99.999%	≥99.999%	≥99.999%	≥99.999%	≥99.999%
Dew point of hydrogen after purification (°C)	-70	-70	-70	-70	-70	-70
Working load range	20-110%	20-110%	20-110%	20-110%	20-110%	20-110%
Cold start time (min)	≤20	≤20	≤20	≤20	≤30	≤30
Hot start time (min)	≤3	≤3	≤3	≤3	≤5	≤5

(Cold start: the period from starting at the environment temperature to when the hydrogen and oxygen purity is qualified;

hot start: the period from starting at  $50\pm5^{\circ}$ C to when the hydrogen and oxygen purity is qualified.)